

Calcule et complète :

$30 + 20 = \dots\dots$	$50 + 10 = \dots\dots$	$10 + 30 = \dots\dots$
$20 + 40 = \dots\dots$	$20 + 10 = \dots\dots$	$20 + 20 = \dots\dots$
$30 + 30 = \dots\dots$	$40 + 10 = \dots\dots$	$20 + 50 = \dots\dots$



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Exercice complémentaire séquence 25 page 38

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$20 + 40 = \dots\dots$	$20 + 10 = \dots\dots$	$20 + 20 = \dots\dots$
$30 + 30 = \dots\dots$	$40 + 10 = \dots\dots$	$20 + 50 = \dots\dots$



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Exercice complémentaire séquence 25 page 38

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$20 + 40 = \dots\dots$	$20 + 10 = \dots\dots$	$20 + 20 = \dots\dots$
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Exercice complémentaire séquence 25 page 38

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Exercice complémentaire séquence 25 page 38

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Exercice complémentaire séquence 25 page 38

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