

Calcule selon le modèle :

$$24 + 36 = \underline{24 + 30} + 6 = \underline{54} + 6 = 60$$

$$37 + 25 = \dots + \dots + \dots = \dots + \dots = \dots$$

$$41 + 38 = \dots + \dots + \dots = \dots + \dots = \dots$$

$$26 + 17 = \dots + \dots + \dots = \dots + \dots = \dots$$

$$54 + 23 = \dots + \dots + \dots = \dots + \dots = \dots$$

$$32 + 39 = \dots + \dots + \dots = \dots + \dots = \dots$$

$$56 + 28 = \dots + \dots + \dots = \dots + \dots = \dots$$

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